

Cost of one Furnance

Material	Worker	Price	Cost	Currency	
Steel Scrap		550	1250 kg	687,50	
own Scrap		835	250 kg	250,84	
Silizium		1000	10 kg	10	
Mangan		3000	3 kg	9	
Carbon		1000	15 kg	15	
Power in KWh		0,12	22 KWh	2,64	
Personal	4	0,713	1,5 Std	4,28	

				979,25	per 1 Furna

Steel Scrap		550	1050 kg	577,50	
Silizium		1000	5 kg	5,00	
Mangan		3000	1,5 kg	4,50	
Carbon		1000	7,5 kg	7,50	
Chips		825	50 kg	41,25	
own Scrap		835	400 kg	334,00	
Power in KWh		0,12	20 KWh	2,40	
Personal	4	0,713	1,25 Std	3,57	

				975,72	per 1 Furna